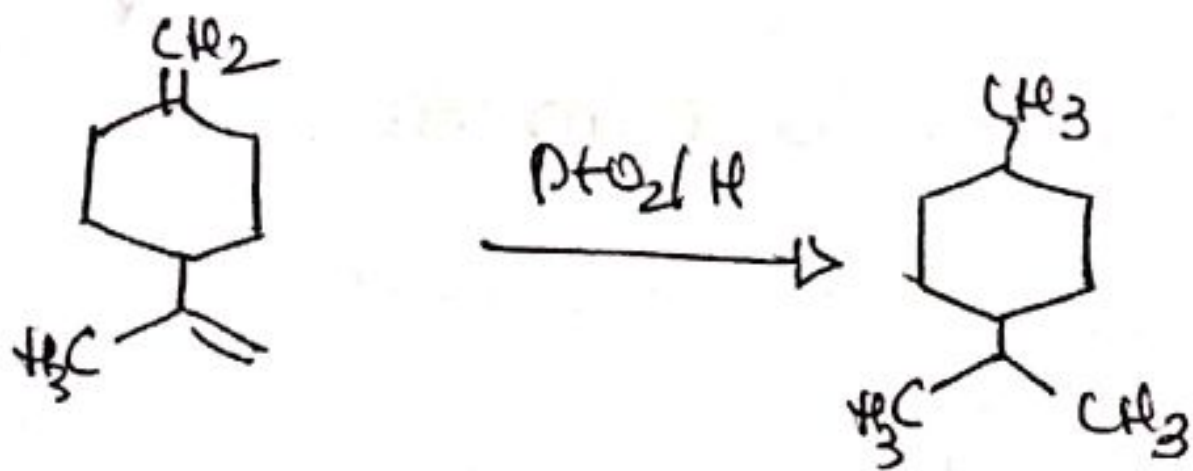
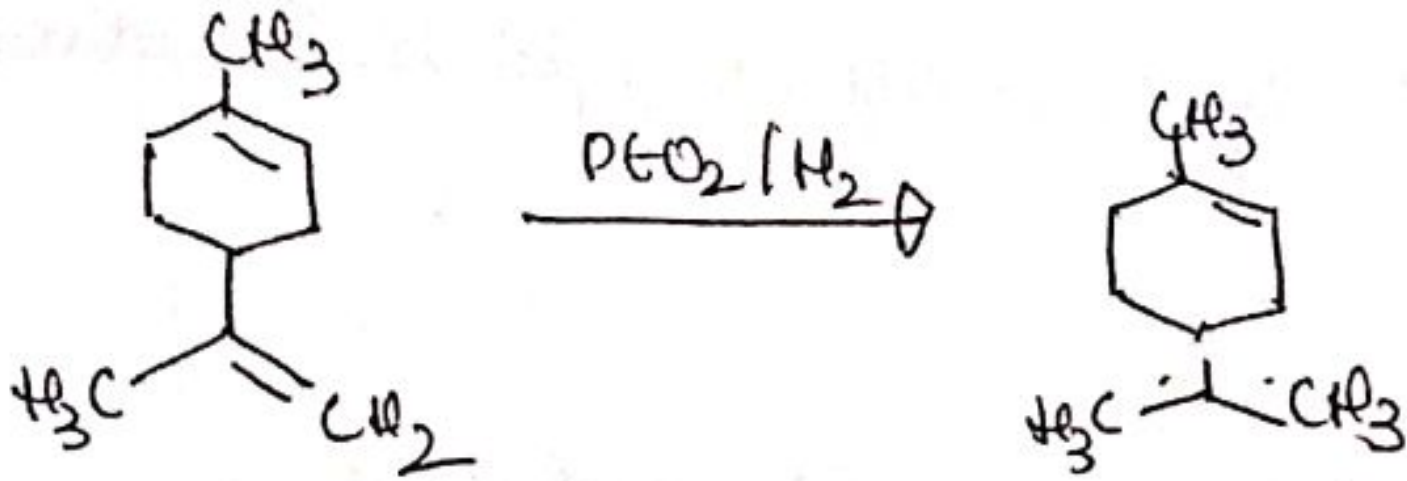


Heterogeneous hydrogenation.

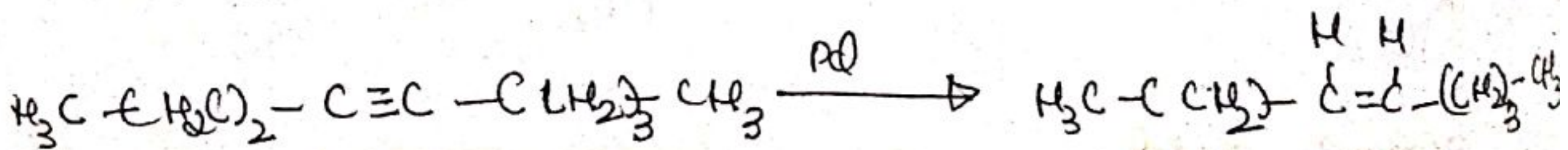
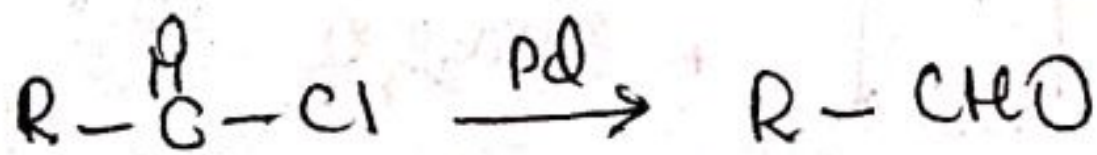
(1) Platinum (Pt).

- Platinum is used in the form of its oxides, PtO_2 (Adams).
- It is used for reduction of alkenes, amides & azides.



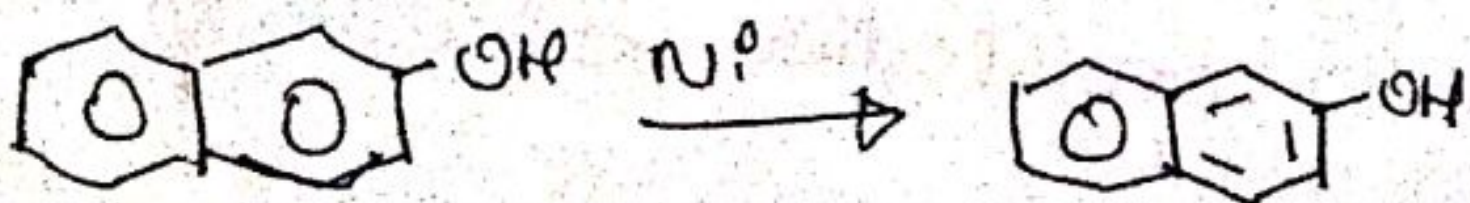
(2) Palladium.

- $Pd/CaCO_3$ [Lindler's catalyst].
- It is used for partial reduction of triple bond or double bonds.
- Partial hydrogenation of alkynes.



(3) Nickel.

- Raney nickel catalyst.
- Used for reduction of aromatic rings.



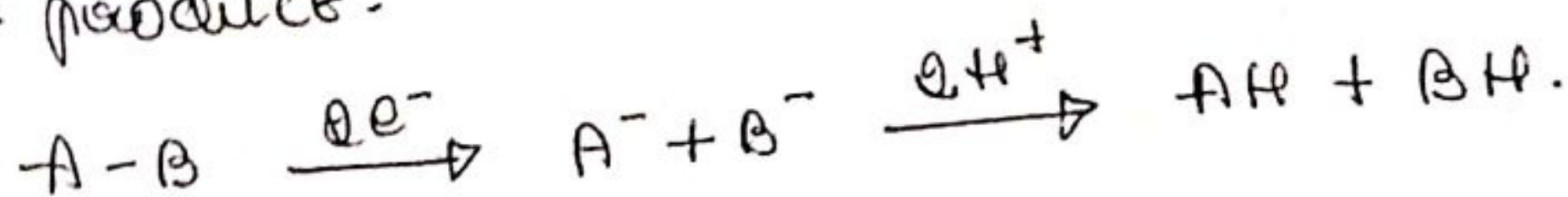
(10)

⑤ Copper Chromite.

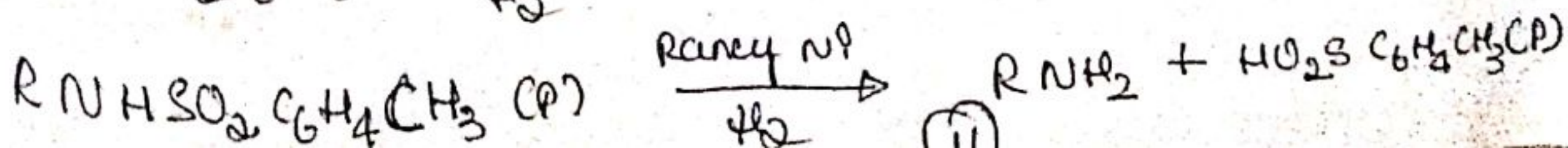
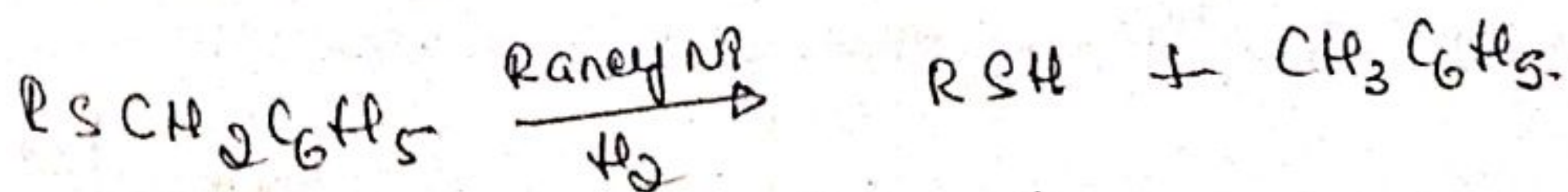
- CuCr_2O_4 is obtained by thermal decomposition of copper ammonium chromate.
- This catalyst is effective at high temp ($100-200^\circ\text{C}$) & pressure (200-300 atm).
- It reduces esters to alcohol & amides to amines.
- It can not reduce the aromatic nucleus.

Hydrogenolysis.

- Some functional groups can be removed under catalytic hydrogenation condition. This process is known as hydrogenolysis / reductive fission.
- These reaction proceed by addition of two electrons from the metal to the bond to be broken.
- The anion on protonation during working up gives the product.



Certain groups like allylic & benzylic hydroxyl groups, amino groups & carbon-sulfur single bonds readily undergo hydrogenolysis resulting in the cleavage of the bond b/w carbon & hetero atom.



Reduction reactions involving - catalytic hydrogenation, complex metal hydrides, dissolving metals.

1. Catalytic hydrogenation / Heterogeneous hydrogenation

• It is one of the most convenient method for the reduction of organic compounds.

• The method consists in stirring the substrate with a catalyst in a suitable solvent in an atmosphere of hydrogen.

• After the reduction is complete the catalyst is removed by filtration & the reduced product is obtained in pure state.

• Common unsaturated groups such as C-C double bond, C-C triple bond, carbonyl group, carboxylic group, nitro group, nitro group and aromatic heterocyclic nuclei can be reduced catalytically under appropriate conditions.

• A number of catalysts have been used for catalytic hydrogenation. They are used mainly as finely divided metals, metallic oxides or sulfides.

• The most common catalysts are the platinum metals (platinum, palladium, rhodium & ruthenium)

Nickel and copper chromite, (14)

- The catalytic reduction takes place between gaseous hydrogen and an organic compound.
- Transfer of hydrogen takes place from the catalyst to the molecule, resulting in reduction.
- In general it is found that hydrogenation takes place by the addition of hydrogen atoms to the less hindered side of the unsaturated site.

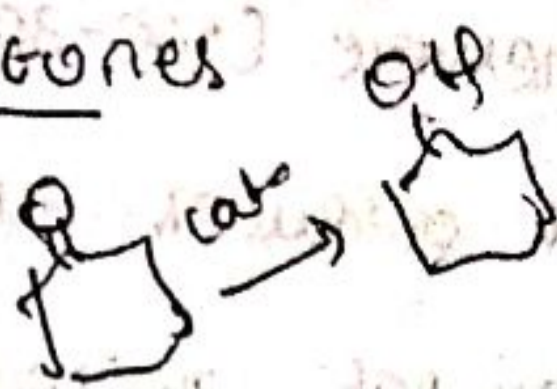
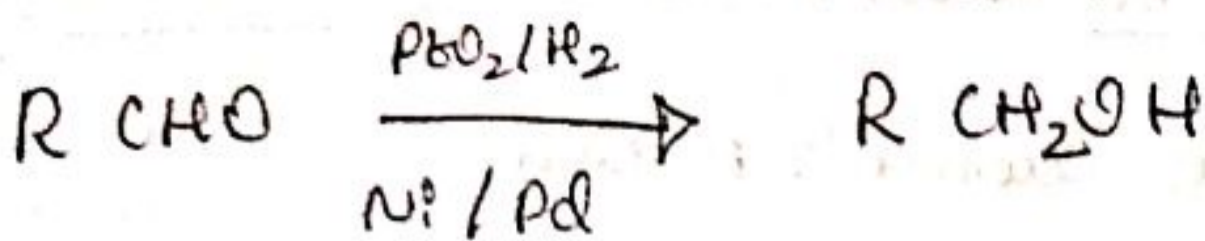
eg:- Platinum :- Platinum is used in the form of its oxide, PtO_2 (Adams' catalyst).

Palladium :- Palladium on $CaCO_3$ deactivated by lead acetate is known as Lindlar's catalyst. It is used for partial reduction of triple bonds to double bonds.

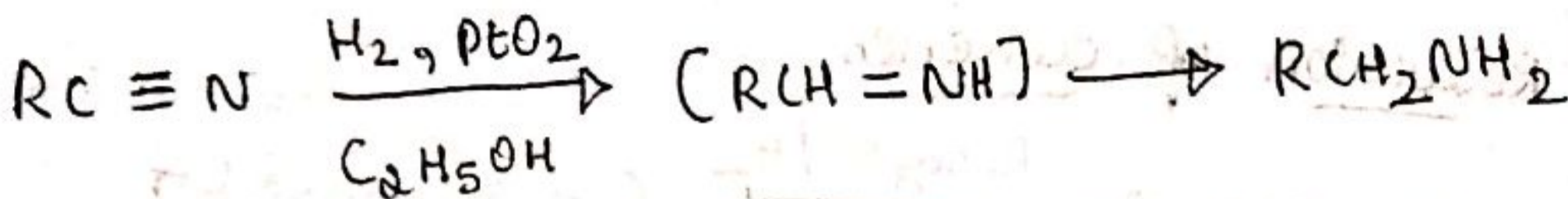
Nickel :- The most important catalyst is Raney nickel which is obtained by the Raney's process. In this process, an alloy containing 50% of Ni and 50% of Al (known as Ni-Al alloy) is heated with aqueous NaOH solution at $50-100^\circ C$.

Copper chromite : $CuCr_2O_4$ is obtained by thermal decomposition of copper ammonium chromate. This catalyst is effective at high temperature ($100-200^\circ C$).

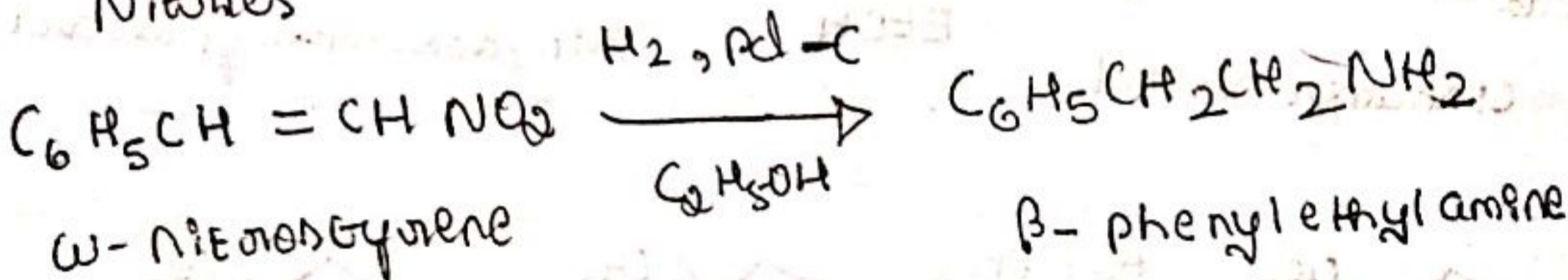
④. Reduction of aldehydes & ketones



⑤. Reduction of Nitriles, oximes & nitro compounds



Nitriles



ω -nitro styrene

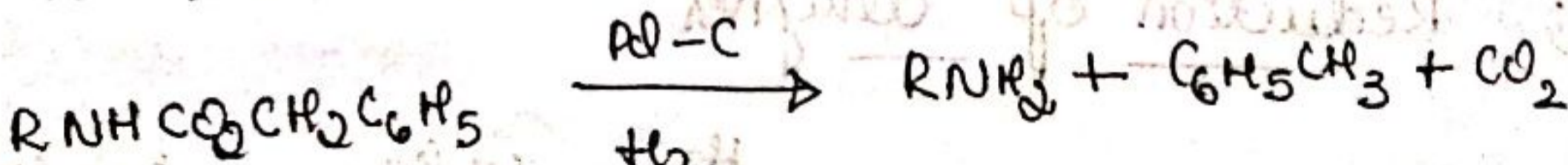
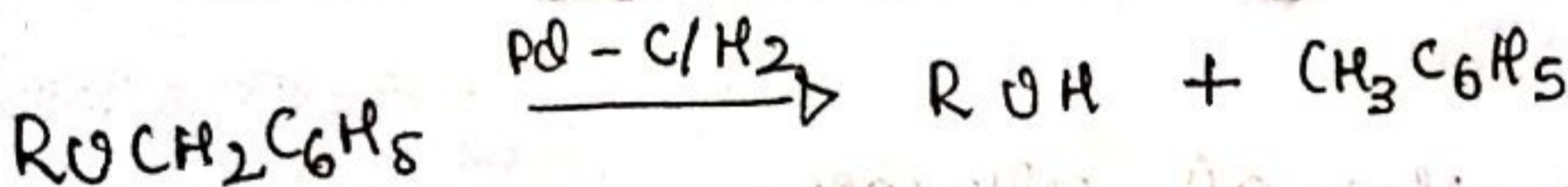
β -phenylethylamine

⑥. Hydrogenolysis

Some functional groups can be removed under

catalytic hydrogenation conditions. This process is

known as hydrogenolysis.



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